UNI-MIG WELDING

17V TIG TORCH

150A AIR COOLED TIG WELDING TORCH

Rating: 150A DC, 105A AC @35% ducy cycle.

For use with non gas solenoid machines

Torch Model			
	Description	**Part Number** 4m	8m
	17V Tig Torch Package c/w 2m Gas Hose	17V-4MCP50	17V-8MCP50
		17V-4MCP25	17V-8MCP25

Spare Parts

	Part Number	Description			
1	WP17	Torch head	4	VS2	Torch Body Gas valve
1a	WP17V	Torch head c/w valve	3	57Y02	Back cap long
1b	WP17F	Torch head flexible	3a	57Y03	Medium back cap
1c	HWP17	Torch handle	3b	57Y04	Short back cap

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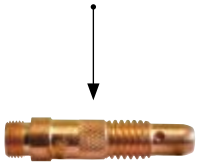
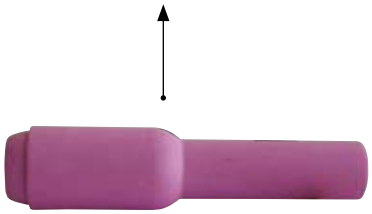
Standard Front End Parts

Part #	Description
18CG	Cup Gasket

Part #	Description
10N30	Collet Body 1.0mm
10N31	Collet Body 1.6mm
10N32	Collet Body 2.4mm
10N28	Collet Body 3.2mm



Part #	Description
10N49L	Long Alumina Nozzle Ø 8mm #5L
53N48L	Long Alumina Nozzle Ø 10mm #6L
53N47L	Long Alumina Nozzle Ø 11mm #7L



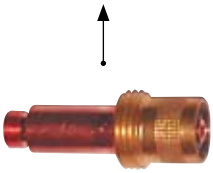
Part #	Description
10N22	Collet 1.0mm
10N23	Collet 1.6mm
10N24	Collet 2.4mm
10N25	Collet 3.2mm

Part #	Description
10N50	Alumina Nozzle Ø 6mm #4
10N49	Alumina Nozzle Ø 8mm #5
10N48	Alumina Nozzle Ø 10mm #6
10N47	Alumina Nozzle Ø 11mm #7
10N46	Alumina Nozzle Ø 13mm #8
10N45	Alumina Nozzle Ø 16mm #10
10N44	Alumina Nozzle Ø 19mm #12

Compact Gas Lens Front End Parts

Part #	Description
54N01	Gas Lens Gasket

Part #	Description
45V25	Gas Lens Body 1.6mm
45V26	Gas Lens Body 2.4mm
45V27	Gas Lens Body 3.2mm



Part #	Description
54N14	Gas lens ceramic 8.0mm
54N15	Gas lens ceramic 7.0mm
54N17	Gas lens ceramic 5.0mm

TR0004-16

RED
ANSI/AWS A5.12-98
ISO 6848 WT20

2% Thoriated: Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate. Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0004-10	1.0mm x 175mm thoriated tungsten electrode 2%
TR0004-16	1.6mm x 175mm thoriated tungsten electrode 2%
TR0004-24	2.4mm x 175mm thoriated tungsten electrode 2%
TR0004-32	3.2mm x 175mm thoriated tungsten electrode 2%